

## Keystone Abrasives – Sanding Belts Product Selection Guide

### Woodworking

- **WoodPRO:** This is a NEW high tech material designed specifically to provide outstanding life and durability of many wood belt sanding applications. It is made with a special open coat A/O grain and strong “X” weight poly/cotton cloth backing. WoodPRO is antistatic, washable, and it also has additive in the resin to resist loading. It is suitable for making both narrow and wide belts. (24–320 grit)
- **Durawood HD:** Our heavy duty “Y” weight antistatic open coat aluminum oxide full polyester material. It is a high performance wood sanding product, with a heavy duty backing. It is a popular choice for many stroke belt, edger belt and wide belt wood sanding applications. It is also washable. (36–220) grit
- **GreenKut Ceramic:** Our NEW Ceramic material designed specifically for woodworking applications. Yes, the NEW GreenKut costs a little more..., but it often provides 5 to 10 times the life over standard aluminum oxide belts. It is fast becoming a popular choice for many woodworkers. GreenKut is available in grits 120, 100, 80, 60 & 36.
- **Keystone “F” wt A/O Paper:** This is our quality “F” weight aluminum oxide anti-static paper designed to give excellent and consistent finishes. It is available in 60–220 grits.



### For Wood and/or Metal Sanding

- **EX:** Versatile aluminum oxide poly/cotton cloth material. It is an excellent choice for general wood or metal sanding applications. It is suitable for making both narrow and wide belts, and discs 36–400 grit.
- **KX:** Versatile industrial grade aluminum oxide poly/cotton cloth material. It is an excellent choice for many hard wood or metal sanding applications. It is suitable for making both narrow and wide belts, plus discs and several specialty abrasive items. 24–400 grit
- **Aluflex:** Designed for efficiently sanding of contoured surfaces. Aluflex is a standard resin bond “J” weight aluminum oxide material, made with a semi open coat grain disbursement to minimize loading. Aluflex is a popular material for pump sleeves and polishing belts used to sand rounded or curved surfaces 60–600 grit.
- **EJ:** Designed for efficiently sanding of contoured surfaces. EJ is a standard resin bond “J” weight aluminum oxide material. EJ is an economical material for sanding wood or polishing metal 60–600 grit

### Metalworking

- **Premier HD:** Premier HD is made with strong “Y” weight backing, a premium heat treated aluminum oxide grain. And a strong resin bond system. It is designed to provide superior performance on metal grinding applications, including both ferrous and non ferrous alloys. 24–400 grit
- **FlexPRO:** This is a high quality poly cotton flexible “J” weight material made with premium heat treated aluminum oxide grain. Excellent for metal finishing and metal polishing applications. It is one of the best flexible metal finishing materials available today. 60–600 grit
- **CoolFlex:** This is a high quality poly cotton stiffer “J” weight material made with a premium heat treated aluminum oxide grain and grinding aid. Excellent for metal finishing and metal polishing applications, especially stainless steel applications. 60–600 grit
- **Maxicut ZA:** High performance heavy duty “Y” weight full polyester type III alumina zirconia material, designed to provide superior cutting action and durability sanding carbon steel, stainless steel, and other ferrous and non ferrous alloys. Great for grinding gate, and risers, & general stock removal. 24–120 grit
- **Maxicool ZA:** High performance heavy duty “Y” weight full polyester type III alumina zirconia material, with grinding aid, to reduce the grinding temperature. Excellent for sanding stainless steel and other steel or metal alloys that are sensitive to heat built up during the grinding process. Use dry. 24–120 grit
- **Coolgel CA:** High performance heavy duty “Y” weight full polyester ceramic abrasives material. It has a top coat grinding aid, to reduce the grinding temperature. Designed for sanding stainless steel and other carbon steel alloys. 24–80 grit